GLAMP HOUSE

SIA GLAMPHOUSE
Reg.No 50203301081
VAT No.LV50203301081

Manufactured in EU

Dienvidkurzemes nov., Nīcas pag., Grīnvalti, "Lāči", Latvija, LV-3473
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SIA SERTIFIKĀCIJAS CENTRS
KVALITĀTES SISTĒMU SERTIFICĒŠANAS CENTRS

SERTIFIKĀTS

Izsniegts:

SIA Glamphouse

Ganību iela 16/18, Liepāja, LV-3401, Latvija

Apliecinām, ka augstākminētās organizācijas pārvaldības sistēma ir auditēta un atzīta kā atbilstoša

LVS ISO 9001:2015

pārvaldības sistēmas standarta prasībām sekojošā sfērā:

Glempinga telšu ražošana

Sertifikāta reģistrācijas numurs:	**Nr. SC/KSSC/P/9001/2023/05**
Sertifikāta izdošanas datums:	**24.10.2023**
Uzraudzības audits līdz:	**23.10.2024**
Sertifikāta derīguma termiņš:	23.10.2026
Sākotnējās sertifikācijas datums:	24.10.2023

Sertifikāts ir spēkā kamēr organizācija nodrošina atbilstošu un nepārtrauktu pārvaldības sistēmas darbību.

Sertificēšanas institūcijas vadītājs
Ainārs Saulītis

SABIEDRĪBA AR IEROBEŽOTU ATBILDĪBU SERTIFIKĀCIJAS CENTRS LATVIJAS REPUBLIKA

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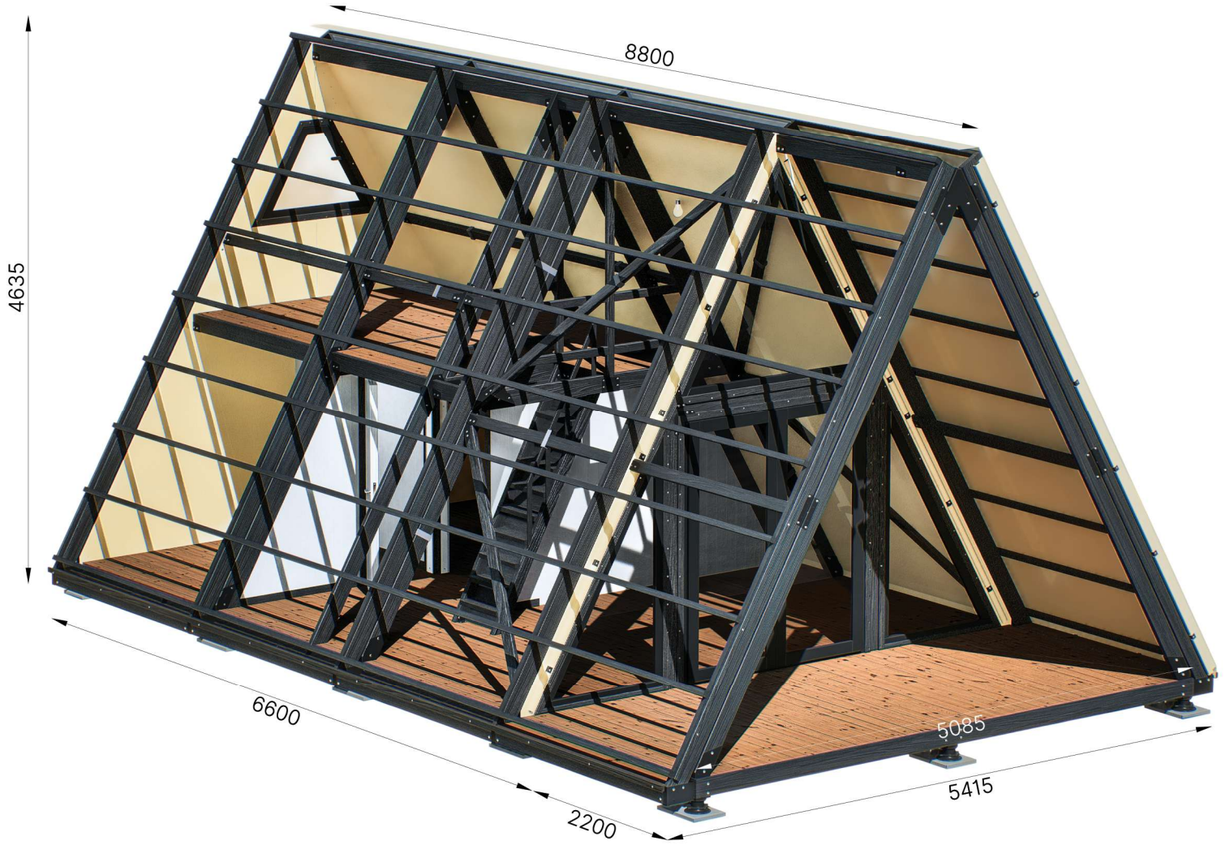


A-Frame 44

Explanatory article, assembly description for **Temporary building/tent.**

- Assembly Time: 210 h
- Disassembling Time: 130 h
- Fabric Coverage: ~100%
- Weight: 5300 kg

Mandatory:

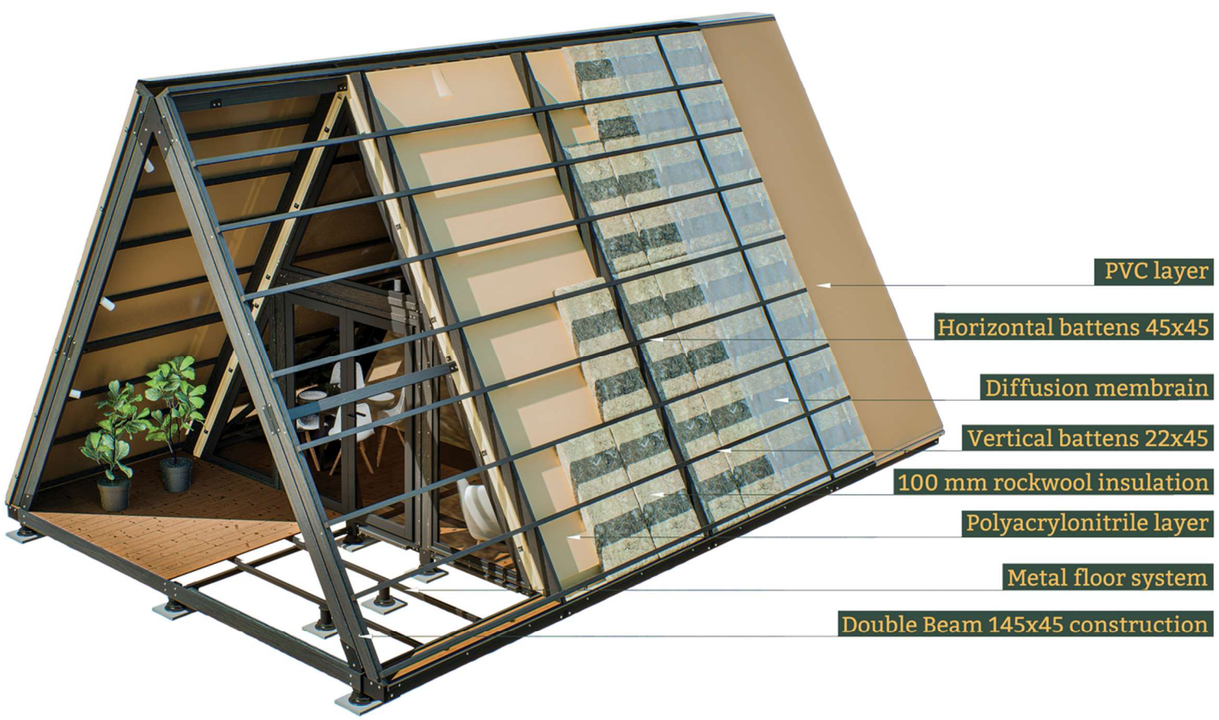
- Secure the floor frame to the ground

Options:

- Screw piles
- Stakes driven into the ground
- Concrete posts/base with connectors.

Connectors are provided by Glamphouse

*Structure does not require Foundation or any permanent base



GLAMP HOUSE	WEIGHT: KG	FIRST ANGLE PROJECTION	
	DESCRIPTION: -		
MATERIAL:	SIZE A3	DWG NO. A-Frame 44	
	SCALE 1:60	Sheet 1 of 1	REV.

GLAMP HOUSE

Material Technical Properties

PVC Fabric		
Property / Feature	*Value / Result*	*Value / Result*
Width	FR: 250 cm Supertrans; 250/300 cm	±5%
Fabric	Polyester AT 1100 dtex (Polyester high tenacity)	
Coating	PVC Coating 2 Faces	
Weight	670 g/m²	±5% / EN ISO 2286.2
Finish	Lacquered 2 Faces	
Tensile Strength Warp	270 daN/5cm	>250 / UNE EN ISO 1421
Tensile Strength Weft	230 daN/5cm	>210 / UNE EN ISO 1421
Tear Strength Warp	30 daN	>28 / EN ISO 13937.2
Tear Strength Weft	25 daN	>23 / EN ISO 13937.2
Adhesion	10 daN/5cm	>9
Fire Retardant	T2 FR	UNE 23727/90
Roll Length	FR: 65 ml – Supertrans: 50 ml	
Thickness	0.54 mm	±5%
Light Fastness	6–8	UNE EN ISO 105 B02
Temperature Resistance	−30°C to +70°C	
Special Characteristics	Dimensional Stability	
PAN (Polyacrylonitrile)		
Composition	100% Polyacrylonitrile	PN-P 04604
Width	160 cm ±2 (205 cm on request)	PN EN 1773
Weight	295 ±15 g/m²	PN-ISO 3801
Quantity Threads Warp (per 10 cm)	295 ±6	PN-EN 1049-2
Quantity Threads Weft (per 10 cm)	115 ±6	PN-EN 1049-2
Tensile Strength Warp	2114 N	PN EN ISO 13934-1
Tensile Strength Weft	834 N	PN EN ISO 13934-1
Elongation at Break Warp	29%	PN EN ISO 13934-1
Elongation at Break Weft	23%	PN EN ISO 13934-1
Tear Strength Warp	60 N	PN EN ISO 13937-2
Tear Strength Weft	40 N	PN EN ISO 13937-2
Water Repellent	≥ Grade 4	PN EN ISO 4920
Water Resistance	≥ 25 hPa	PN EN ISO 811
Stain Resistance to Light	Grade 7–8	PN-EN ISO 105-B04
UV Protection (UPF)	≥ 50	PN-EN 13758-1+A1:2007
Wood		
Strength Class (Bending, Tension, Compression, Modulus of Elasticity)	C24 (SS)	EN 14081-1:2005+A1:2011; LVS EN 338:2021
Fire Reaction Class	Ds2-d0	EN 14081-1+A1:2011
Biological Resistance to Fungal Attack	Class 5	EN 14081-1+A1:2011

Metal		
Product Type	Cold-formed welded steel tube (ERW)	EN 10219-1
Steel Grade	S235JR	EN 10219-1
Thickness (selected)	3 mm / 4 mm	
Chemical Composition (% by mass)	C: 0.074 / 0.074 Si: 0.018 / 0.018 Mn: 0.547 / 0.547 P: 0.012 / 0.012 S: 0.008 / 0.008 Al: 0.027 / 0.027 Nb: 0.001 / 0.001 Ti: 0.001 / 0.001 V: 0.002 / 0.002 Mo: 0.002 / 0.002 Cu: 0.009 / 0.009 Cr: 0.016 / 0.016 Ni: 0.010 / 0.010 Sn: 0.002 / 0.002	EN 10219-1 chemical limits
Yield Strength (ReH)	354 MPa (avg)	Min. 235 MPa (S235JR)
Tensile Strength (Rm)	475 MPa (avg)	360–510 MPa
Elongation (A5)	31.3%	≥24%
Hardness (HB)	128	Approximate
Impact Test (KV @ 23°C)	150 J	Typical value
Visual and Dimensional Control	Positive result	Complies with EN 10219-1
Weld Seam NDT (Eddy Current)	OK	Non-destructive test
Weld Appearance	No discontinuities detected	OK
Surface Condition	Bright, clean, dry	Visual inspection
Conformity Certification	CE & UKCA	EN 10219-1 / EN 10219-2
Manufacturer’s Declaration	Material complies with order & EN 10219-1	Signed by Dott. Michele Massa